

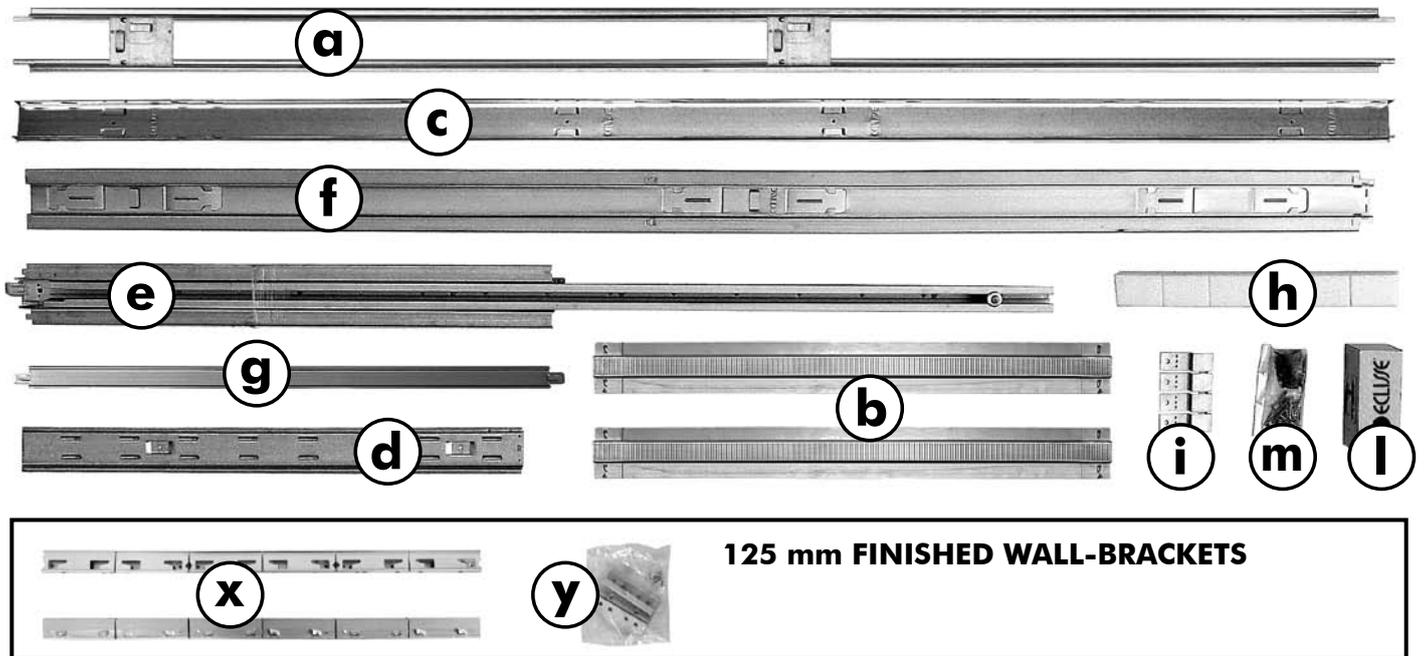


- ASSEMBLY AND INSTALLATION -

Most Important! This framework can be assembled to suit a 100 mm finished wall thickness (75 mm studwork) or a 125 mm finished wall thickness (100 mm studwork)...HOWEVER...the supplied jamb kit is specific to either 100 mm or 125 mm BUT NOT BOTH ! so you must establish if your jamb kit is for a 100 mm or 125 mm and assemble the frame accordingly (see sticker on jamb box or delivery document).

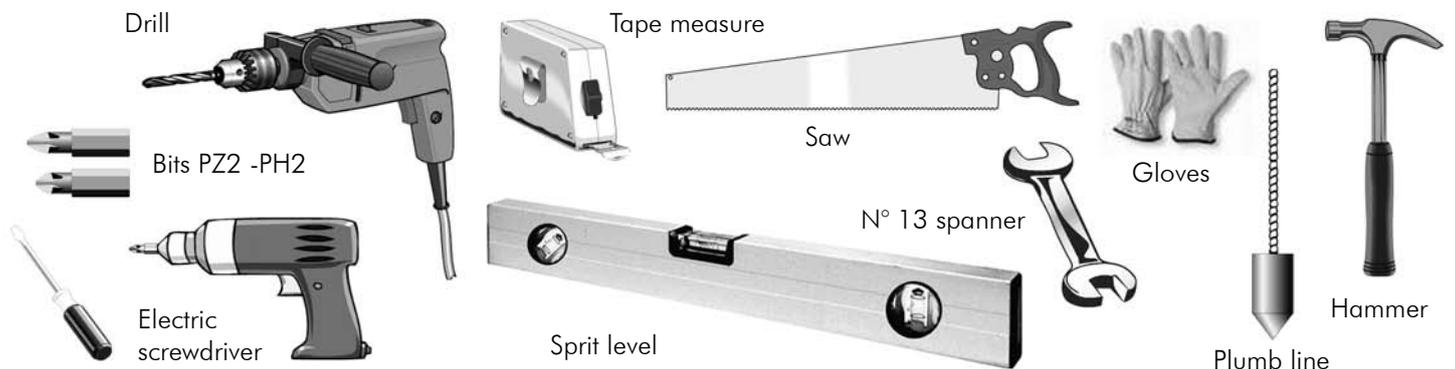
For **100 mm** finished walls start at page 2 and for **125 mm** finished walls start at page 5

METAL FRAMEWORK-KIT CONTENTS

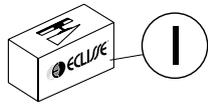
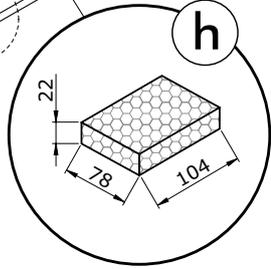
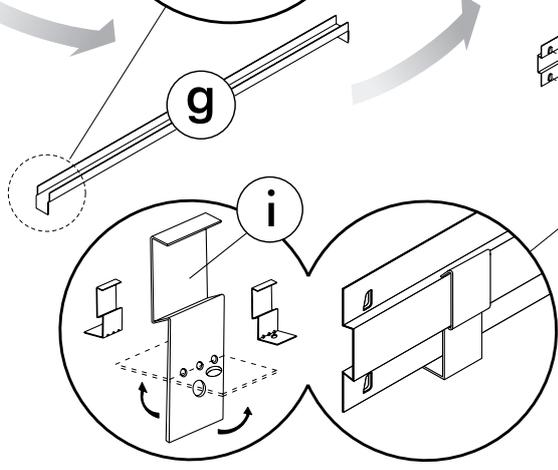
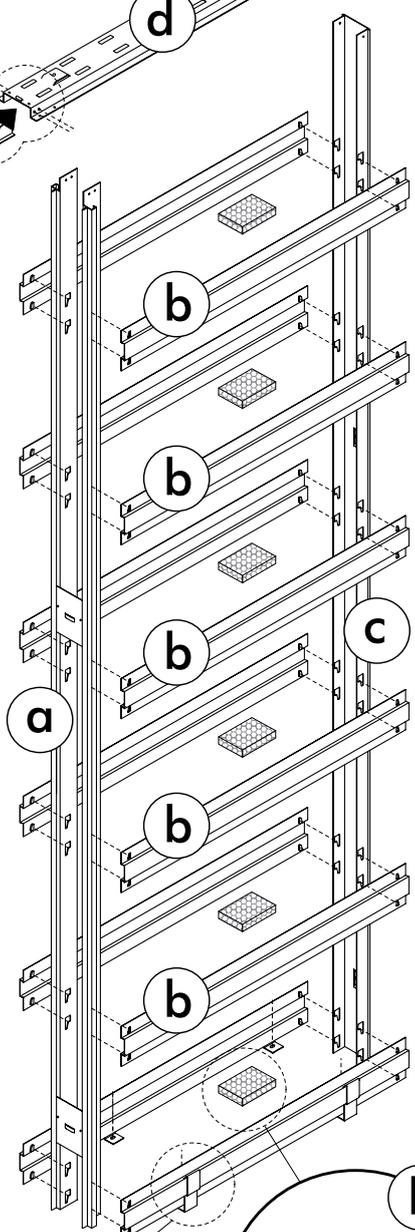
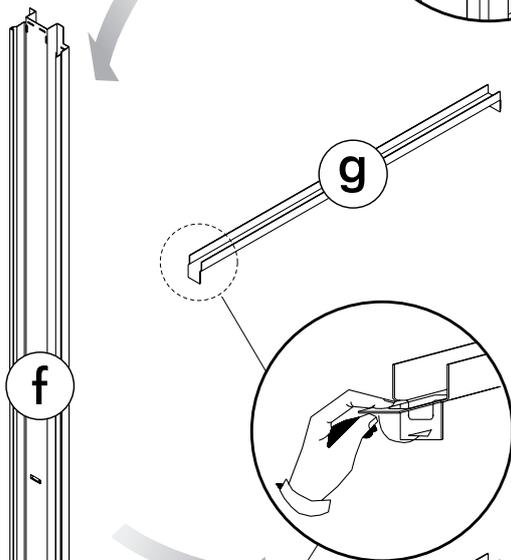
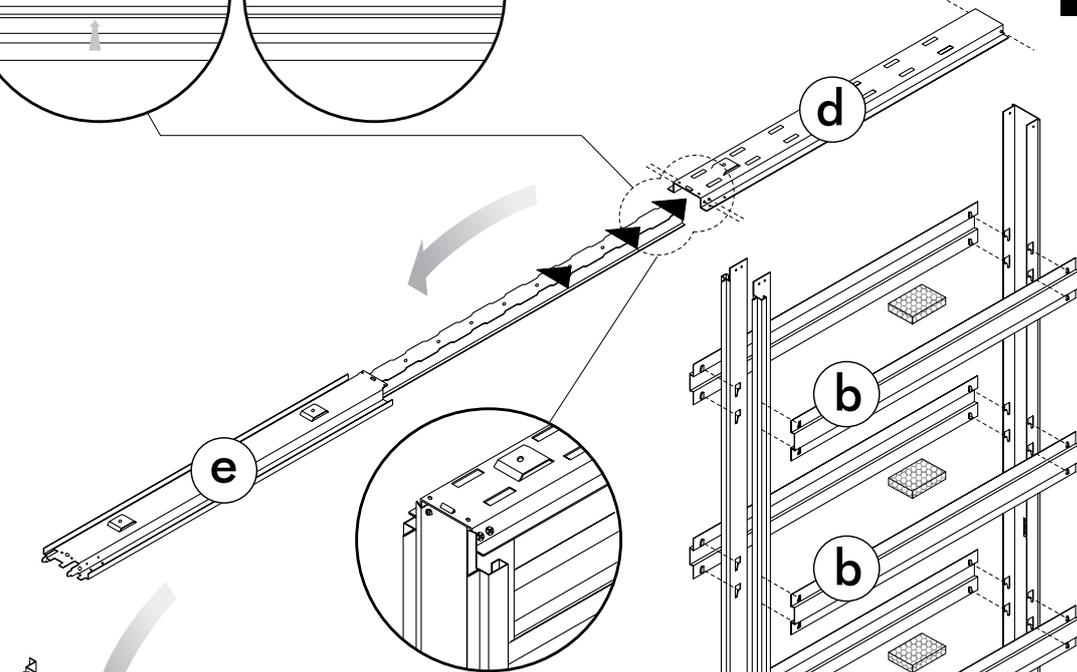
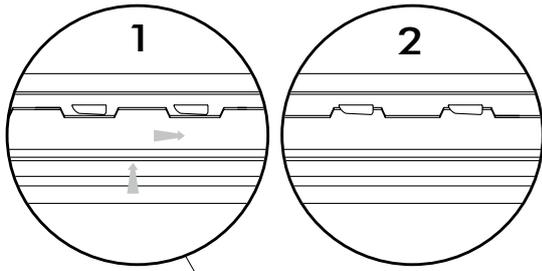
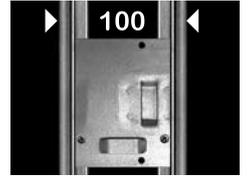


- | | | |
|--|-------------------------------------|--|
| (a) Central vertical | (f) Metal door post | (m) Pack of screws: 4,2 x 9,5 (9 pcs) - 3,9 x 19 (55 pcs) |
| (b) Pocket horizontals (12 pcs) | (g) Bracers (2 pcs) | |
| (c) Rear vertical | (h) Polystyrene spacers | 125 mm FINISHED WALL-BRACKETS |
| (d) Pocket header | (i) Pocket-to-floor brackets | (x) Rear vertical (12 pcs) (c) brackets 125 mm |
| (e) Top beam with track | (l) Door mounting kit | (y) Pocket header brackets 125 mm |

Tools required



100 mm Finished wall thickness assembly instructions

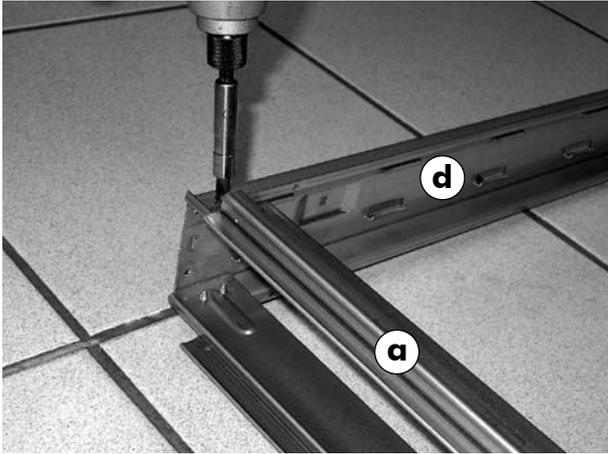


Finished floor level

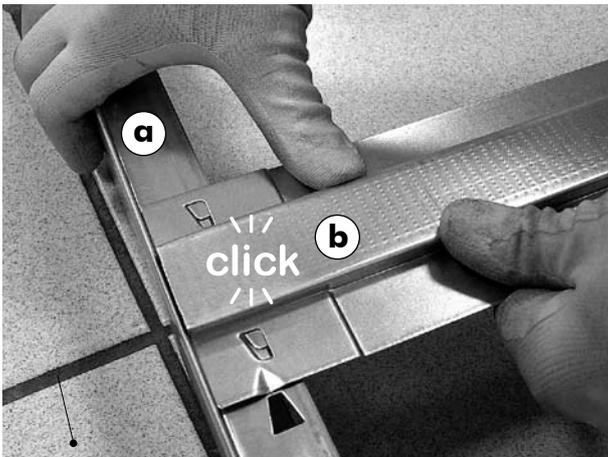
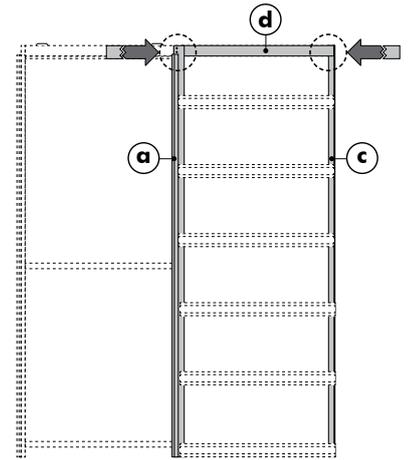
Finished floor level

FRAME MUST BE INSTALLED AT FINISHED FLOOR LEVEL, USE PACKING IF NECESSARY

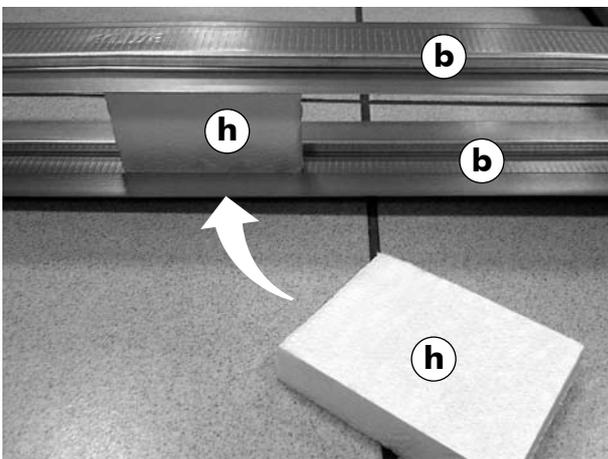
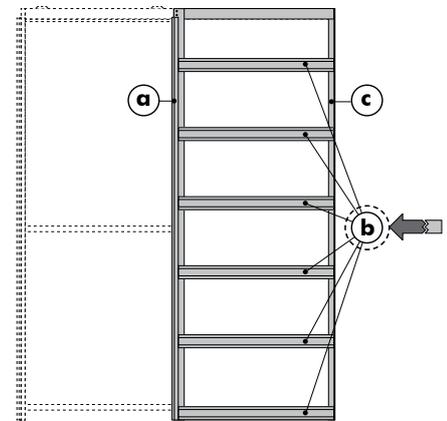
100 mm Finished wall thickness assembly instructions



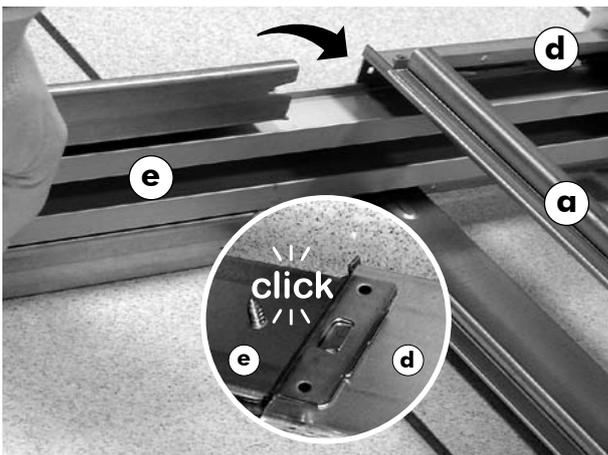
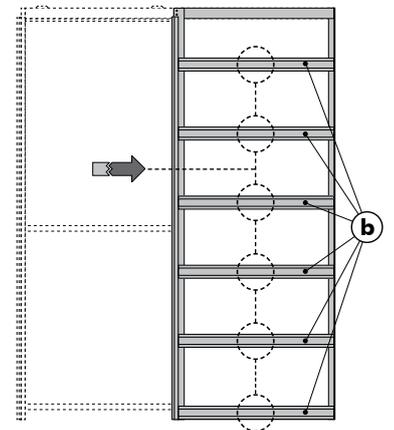
STEP 1 ➡
Assemble the pocket header (**d**) to the central verticals (**a**) and rear verticals (**c**) using 4.2 x 9.5 mm screws (**m**).



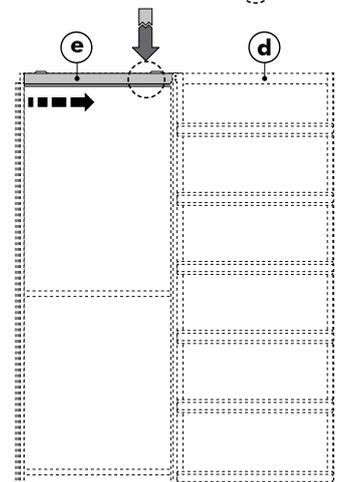
STEP 2 ➡
Assemble both sides of the pocket using the horizontals (**b**) locking them into position securely on central verticals (**a**) and rear verticals (**c**) at the pre-determined positions. Make sure they are firmly locked in place.



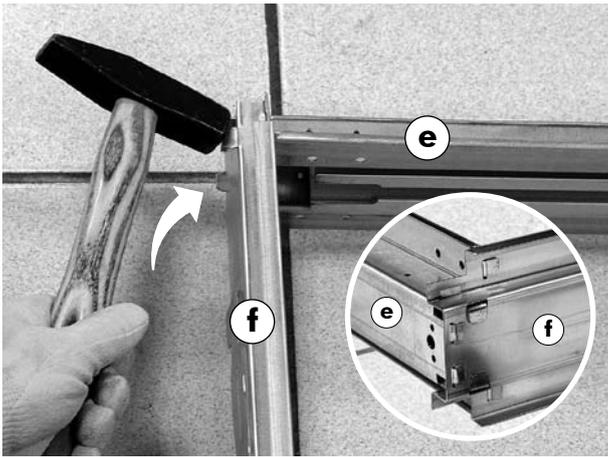
STEP 3 ➡
Insert the polystyrene spacers (**h**) in between the horizontals (**b**).



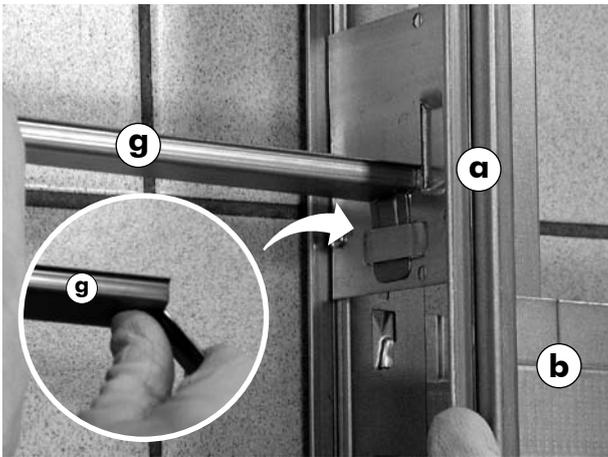
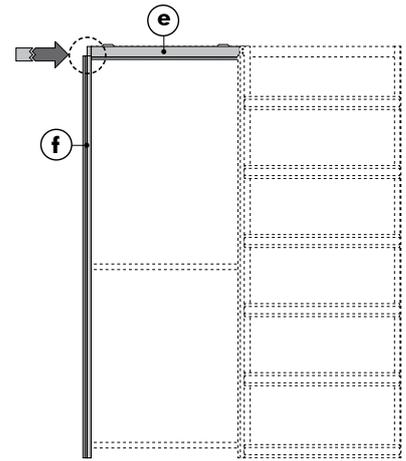
STEP 4 ➡
Insert the top beam with track (**e**) into the pocket header (**d**) using the bayonet system. When it "clicks" into place, secure with 4.2 x 9.5 mm screws.



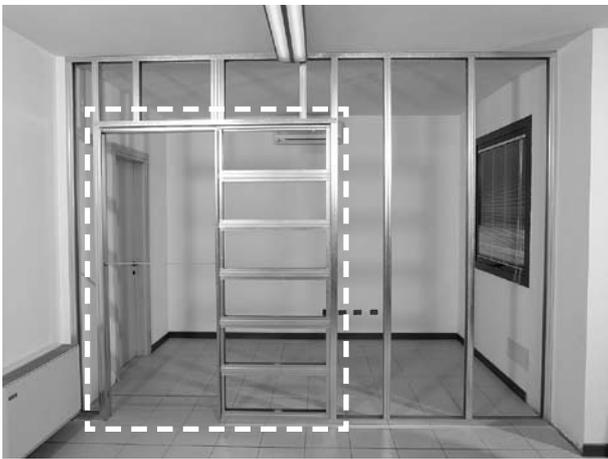
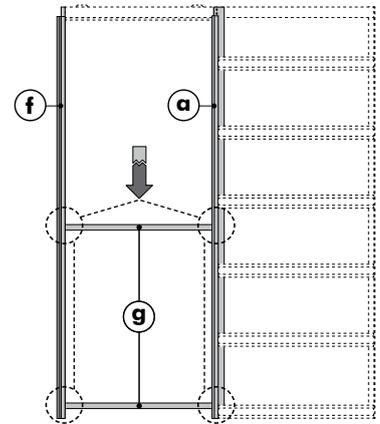
100 mm Finished wall thickness assembly instructions



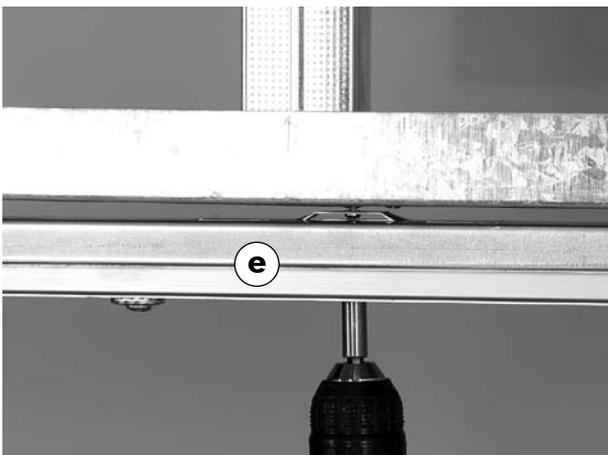
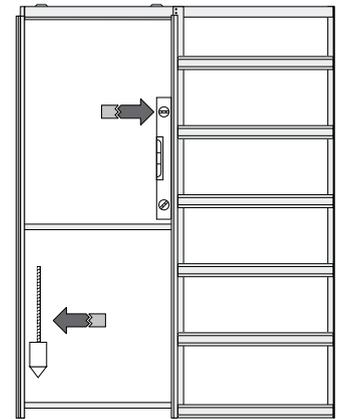
STEP 5 ➡
 Insert the metal tongues at the end of the top beam (e) into the slots at the top of the metal doorpost. Bend the metal tongues using the hammer.



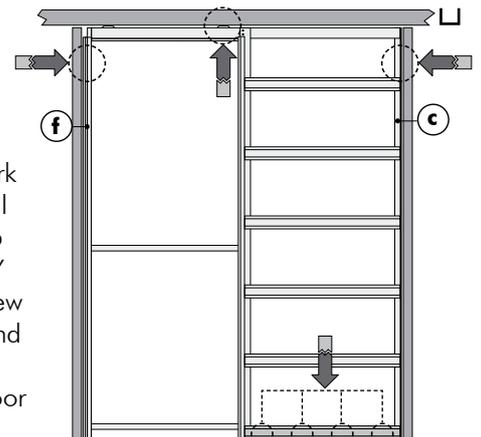
STEP 6 ➡
 Bend the ends of the bracers (g) backwards through 90° and locate in the positions on vertical (a) and doorpost (f).



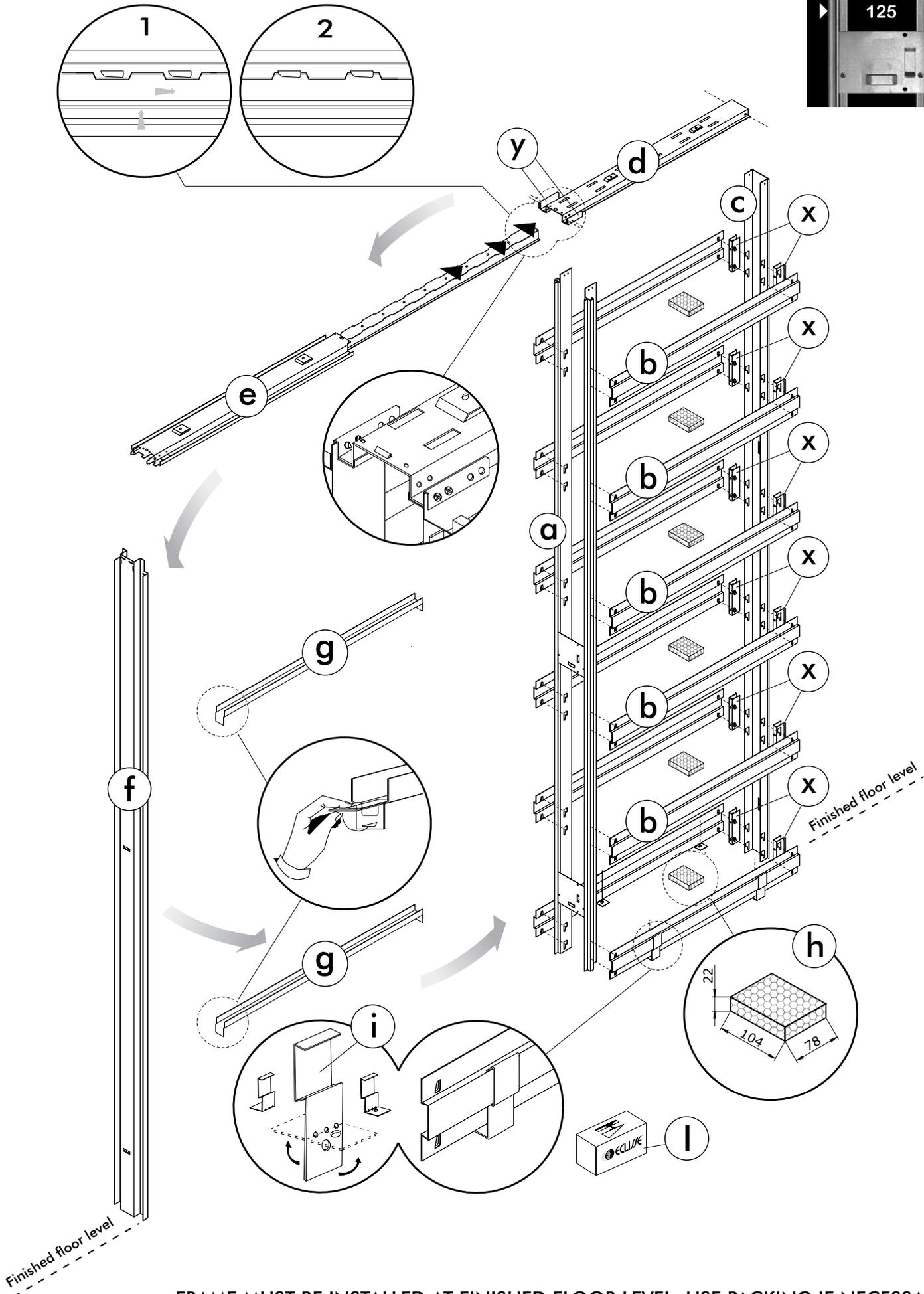
STEP 7 ➡
 Insert the assembled framework into your prepared studwork (metal or wood) making sure it is installed at finished floor level, plumb and perfectly horizontal.



STEP 8 ➡
 Attach the frame to the studwork by screwing through the vertical (c), metal doorpost (f) and top beam with track (e) (use ONLY the larger holes so that the screw head goes through the track and locates the top beam). Screw the internal pocket-to-floor brackets to the floor.

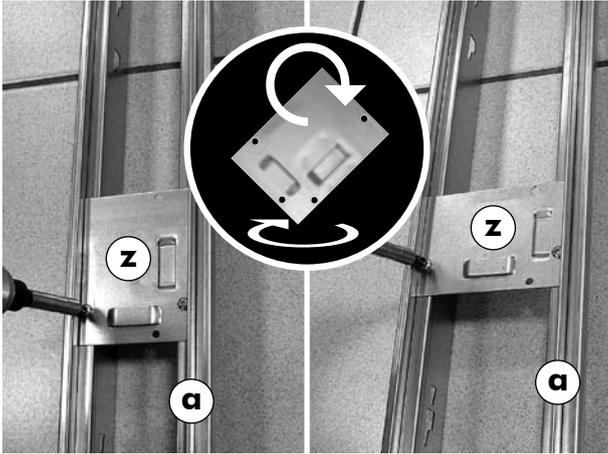


125 mm Finished wall thickness assembly instructions

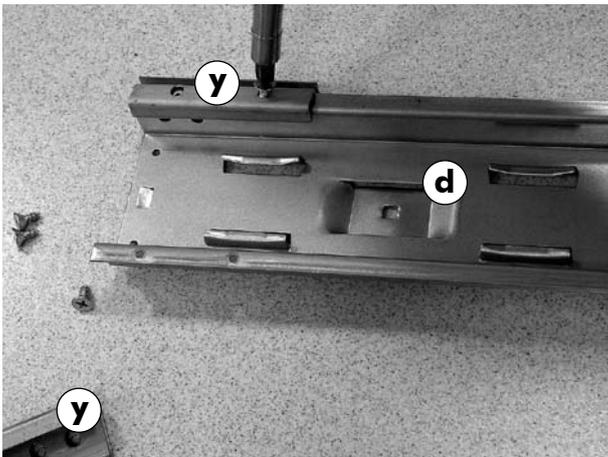
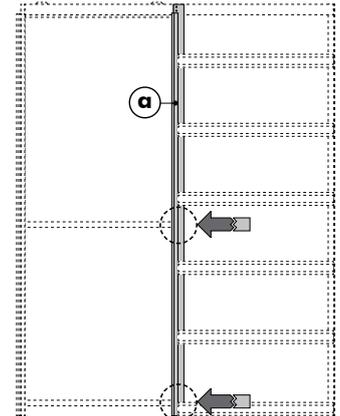


FRAME MUST BE INSTALLED AT FINISHED FLOOR LEVEL, USE PACKING IF NECESSARY

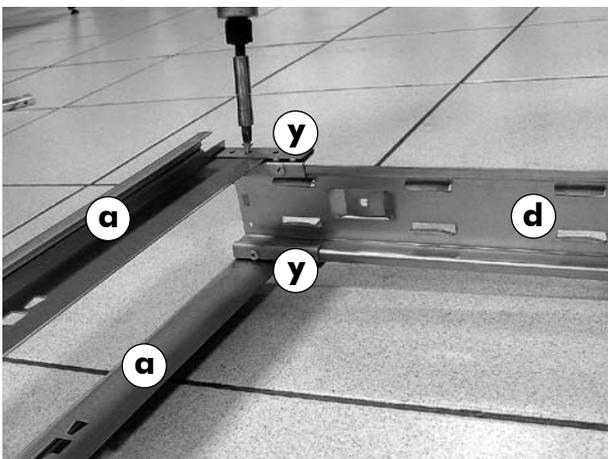
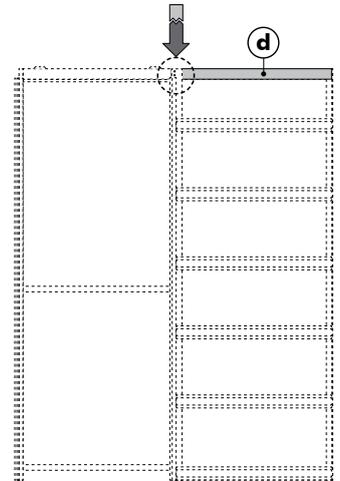
125 mm Finished wall thickness assembly instructions



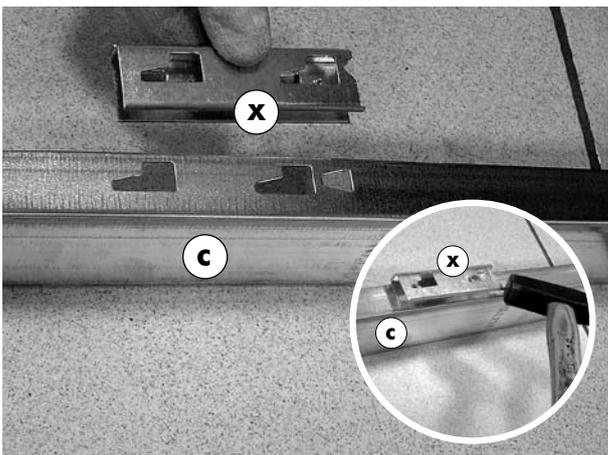
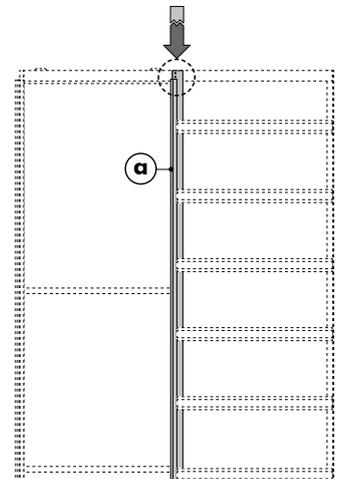
STEP 1 ➡
 Unscrew and turn through 90° the brackets **(z)** holding the central verticals **(a)** together. Screw into place. This widens the verticals for 125 mm.



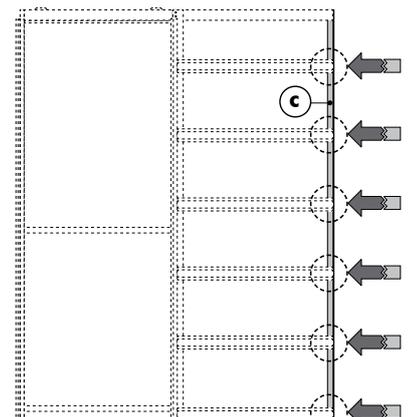
STEP 2 ➡
 Attach the pocket header brackets 125 **(y)** to the pocket header **(d)** using 4.2 x 9.5 mm screws.



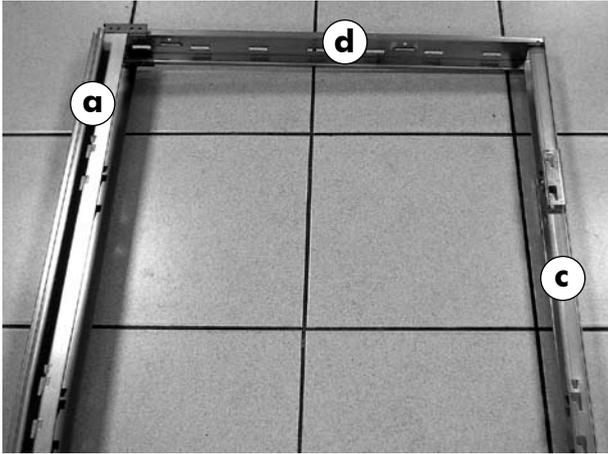
STEP 3 ➡
 Insert the central verticals **(a)** into the pocket header brackets **(y)** on the pocket header **(d)** using 4.2 x 9.5 mm screws.



STEP 4 ➡
 Split the rear vertical brackets **(x)** and fix into their pre-cut positions on the rear vertical **(c)** using a hammer to locate.

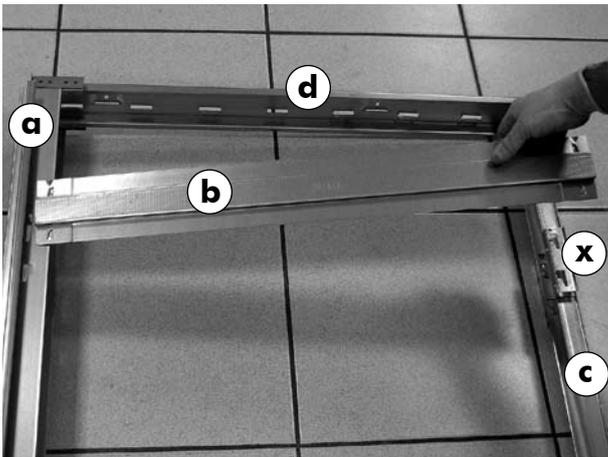
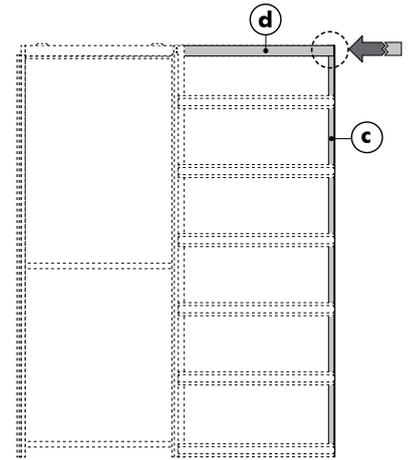


125 mm Finished wall thickness assembly instructions



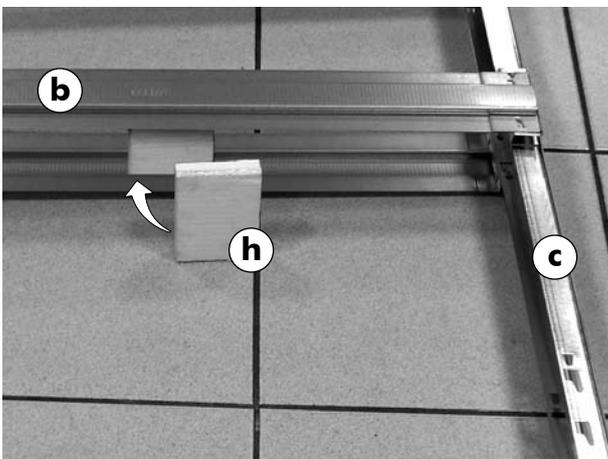
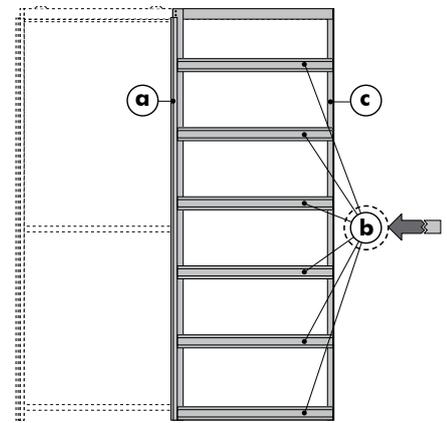
STEP 5 →

Assemble the pocket header **(d)** to the rear vertical **(c)** using 4.2 x 9.5 mm screws.



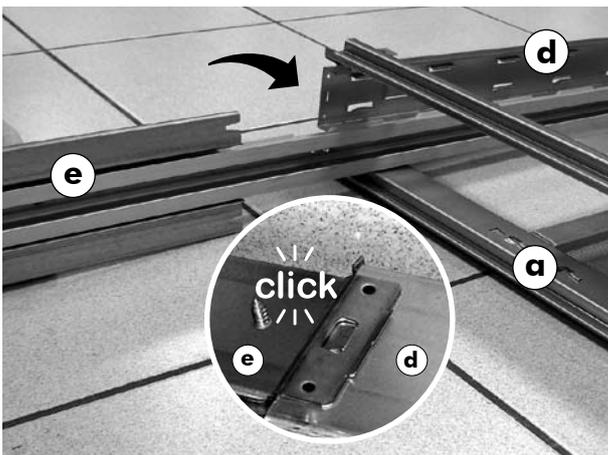
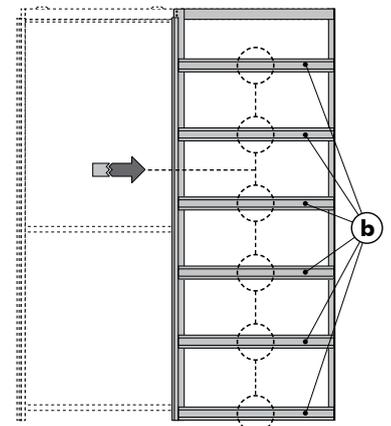
STEP 6 →

Assemble both sides of the pocket using the horizontals **(b)** locking them at the pre-determined positions. Make sure they are firmly located in place **(a)** and **(x)**.



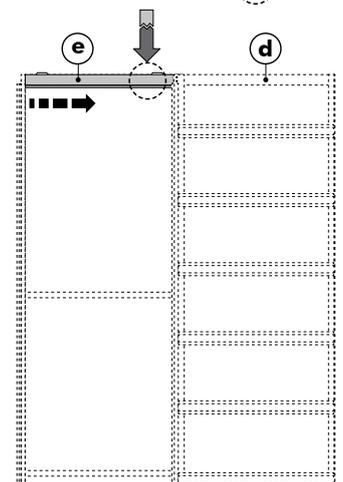
STEP 7 →

Insert the polystyrene spacers **(h)** in between the horizontals **(b)**.

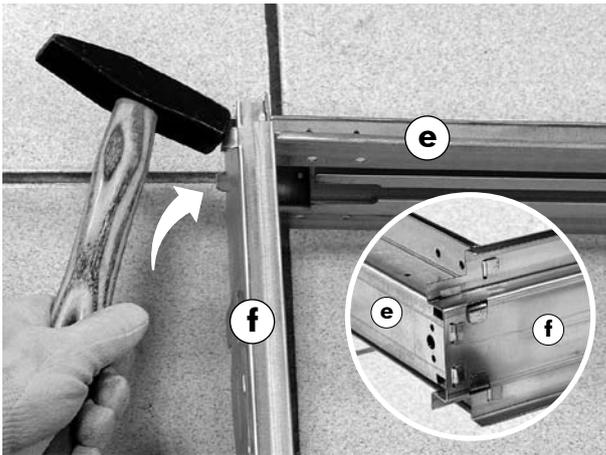


STEP 8 →

Insert the top beam with track **(e)** into the pocket header **(d)** using the bayonet system. When it "clicks" into place, secure with 4.2 x 9.5 mm screws.

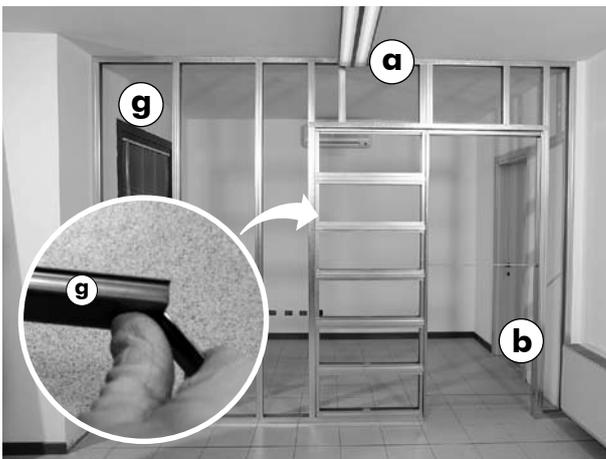
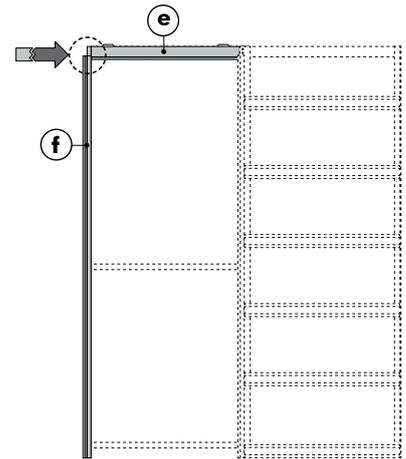


125 mm Finished wall thickness assembly instructions



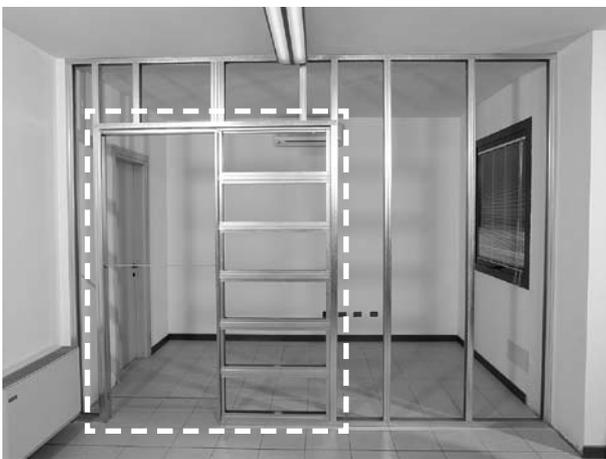
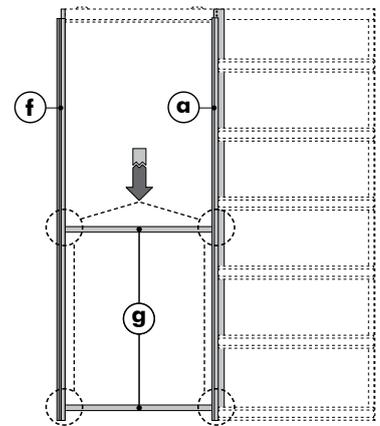
STEP 9

Insert the metal tongues at the end of the top beam (e) into the slots at the top of the metal doorpost. Bend the metal tongues using the hammer.



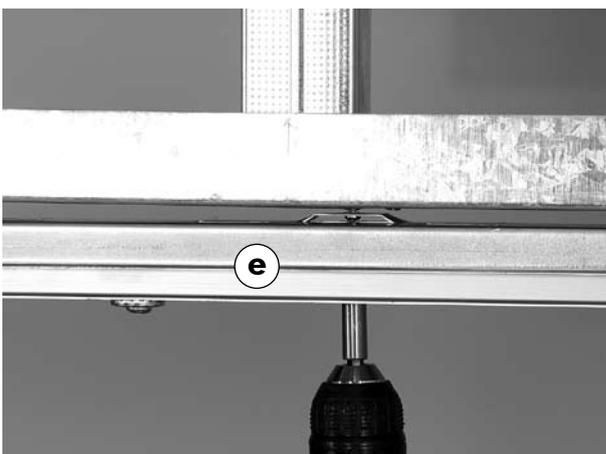
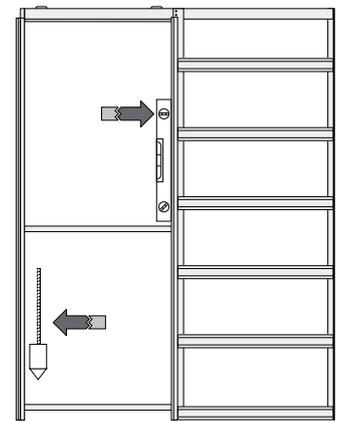
STEP 10

Bend the ends of the braces (g) backwards through 90° and locate in the positions on vertical (a) and doorpost (f).



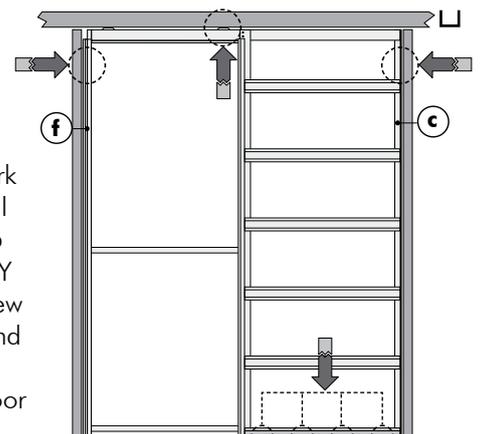
STEP 11

Insert the assembled framework into your prepared studwork (metal or wood) making sure it is installed at finished floor level, plumb and perfectly horizontal.



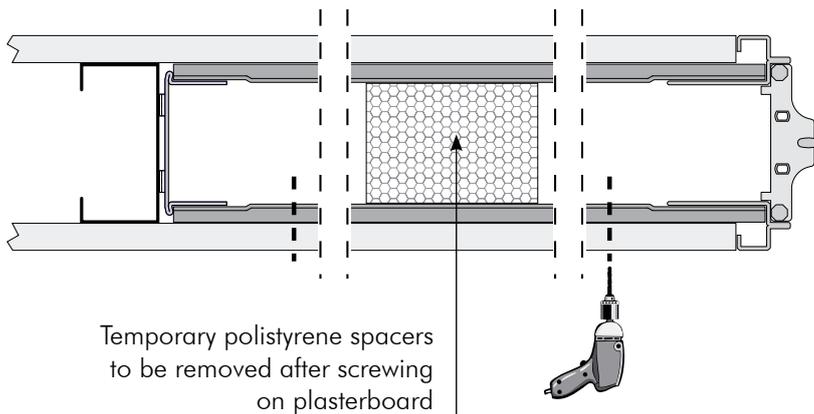
STEP 12

Attach the frame to the studwork by screwing through the vertical (c), metal doorpost (f) and top beam with track (e) (use ONLY the larger holes so that the screw head goes through the track and locates the top beam). Screw the internal pocket-to-floor brackets to the floor.



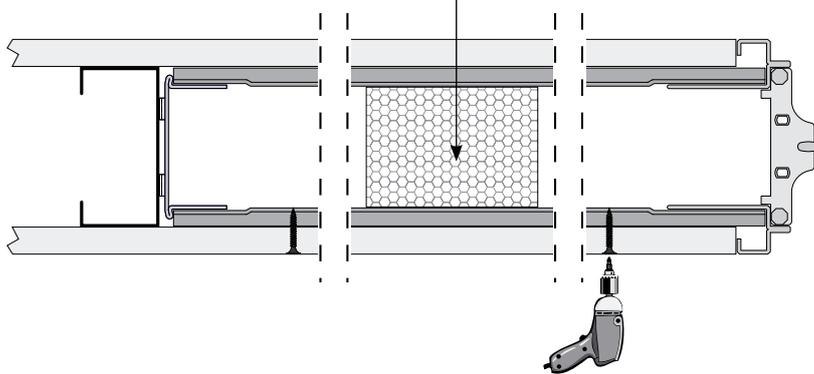
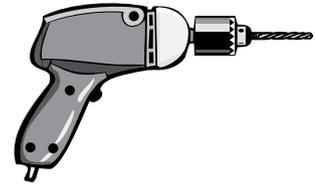
FIXING THE PLASTERBOARD TO THE FRAME

The plasterboard can be attached at any time after the frame is installed



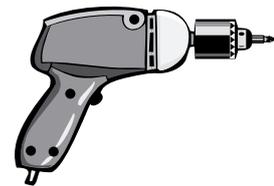
PHASE 1

The frame is made to accept 12,5 mm plasterboard on each side. Using a 2 mm drill, drill appropriate holes through the plasterboard and Pocket horizontals **(b)** (2 to each side as shown)



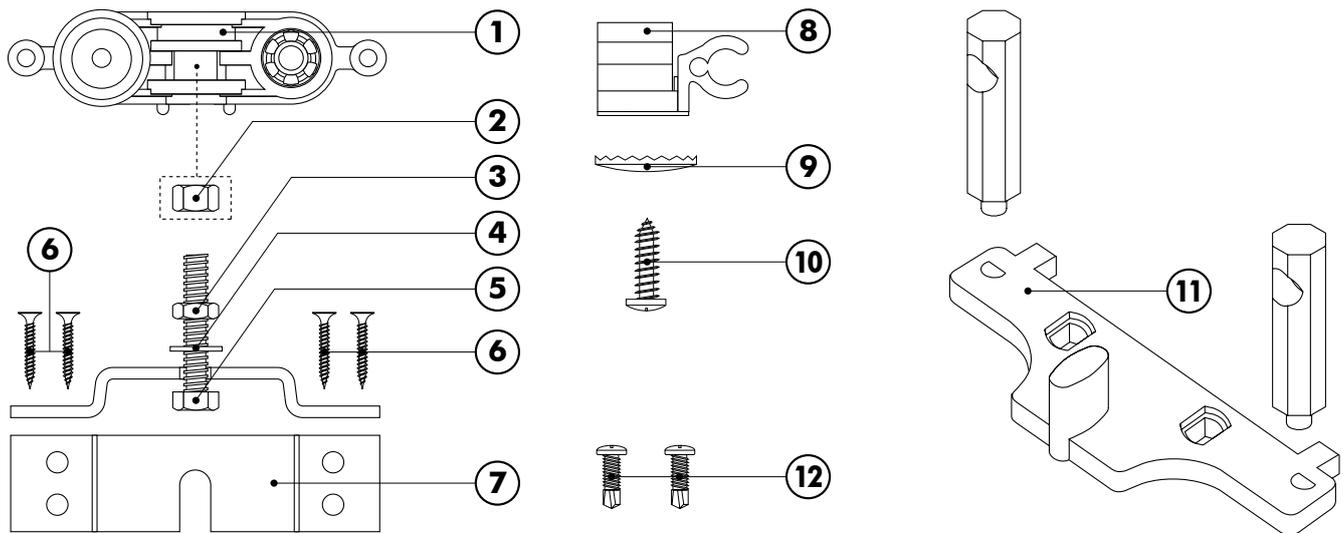
PHASE 2

Using ONLY the black 3,5 x 19 mm screws provided, attached the plasterboard to the frame. If you use any other screws you will be responsible for any scratches on the door!



INSTALLING THE DOOR

DOOR MOUNTING KIT 1 - Contents

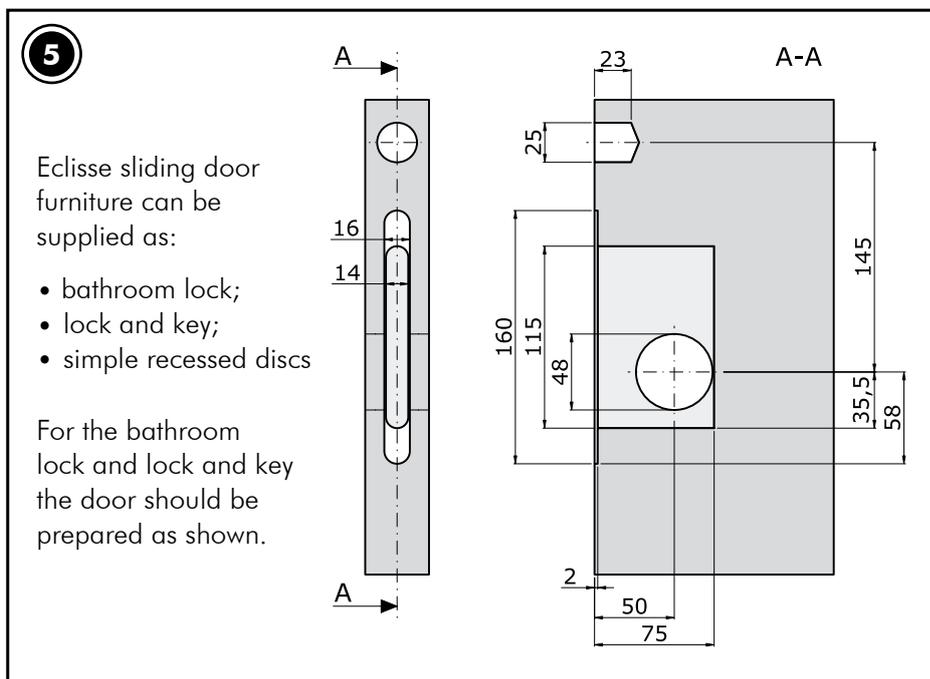
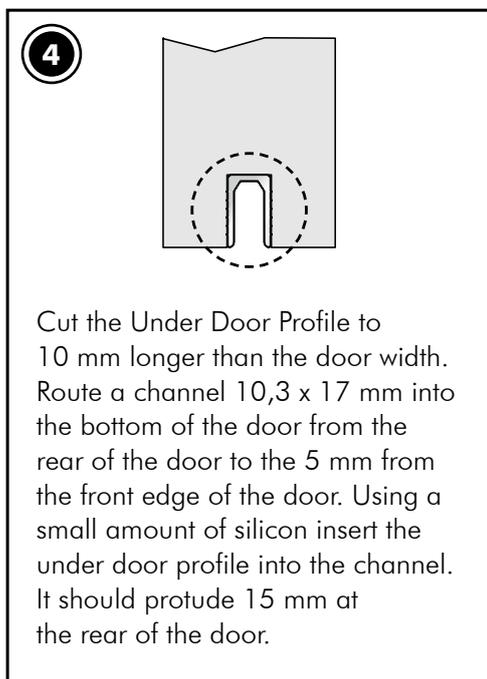
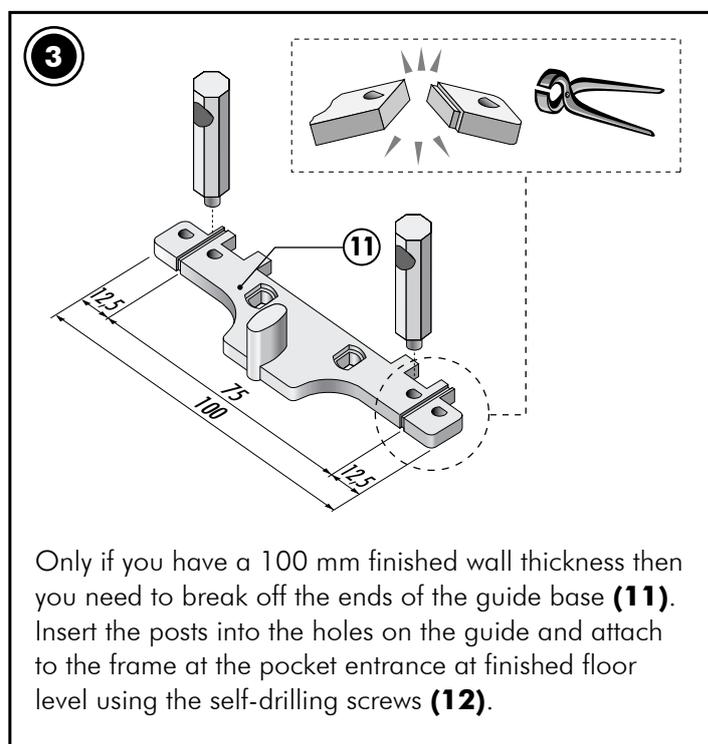
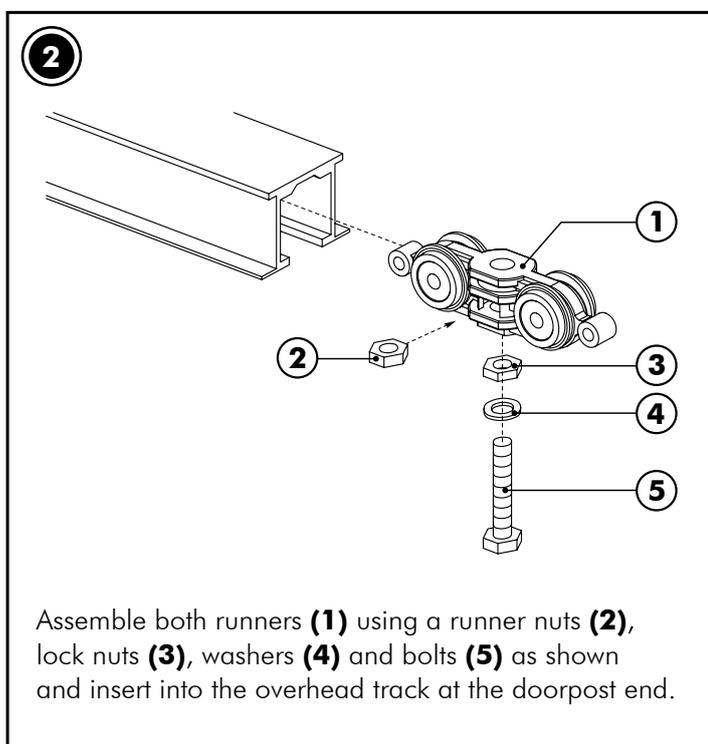
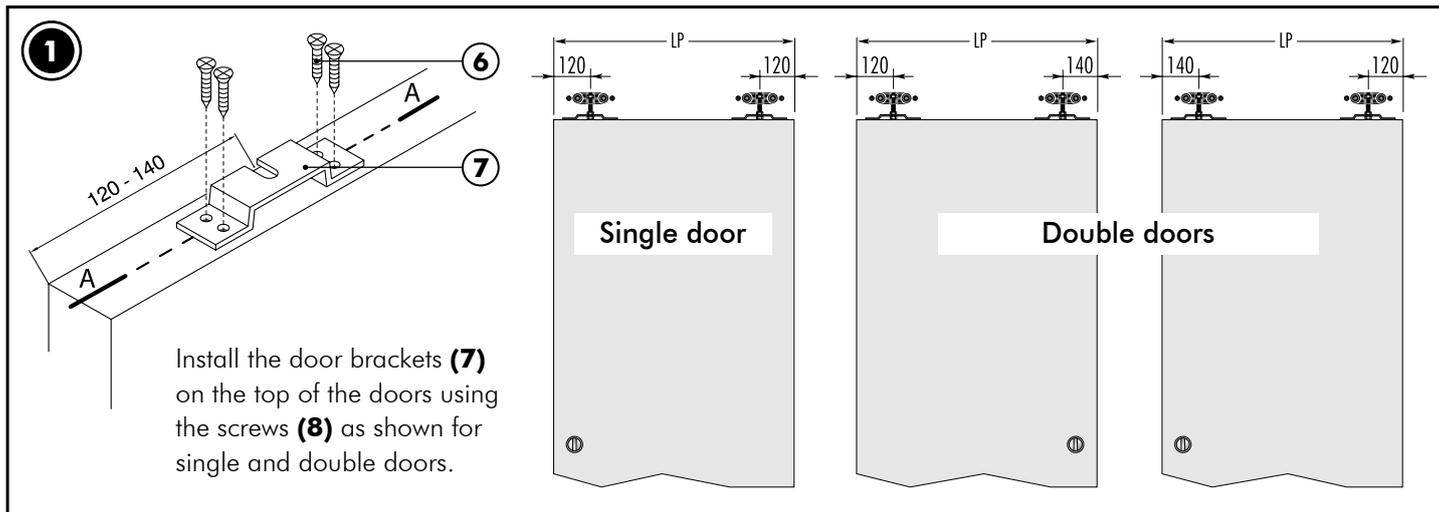


- ① Runners (2 pcs)
- ② Runner nut (2 pcs) M8
- ③ Lock nut (2 pcs) M8
- ④ Washer (2 pcs)

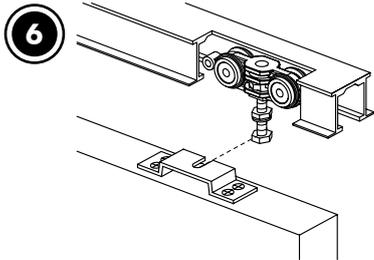
- ⑤ Bolt (2 pcs)
- ⑥ Screws (8 pcs)
- ⑦ Door bracket (2 pcs)
- ⑧ Adjustable stop (1 pc)

- ⑨ Lock washer (1 pc)
- ⑩ Screw 6 x 30 (1 pc)
- ⑪ Guide with posts (1 pc)
- ⑫ Self-drilling screws (2 pcs)

INSTALLING THE DOOR - PHASE:

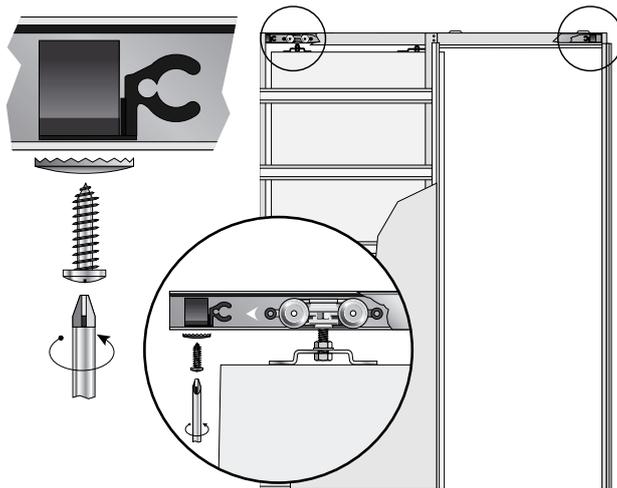


INSTALLING THE DOOR - PHASE:



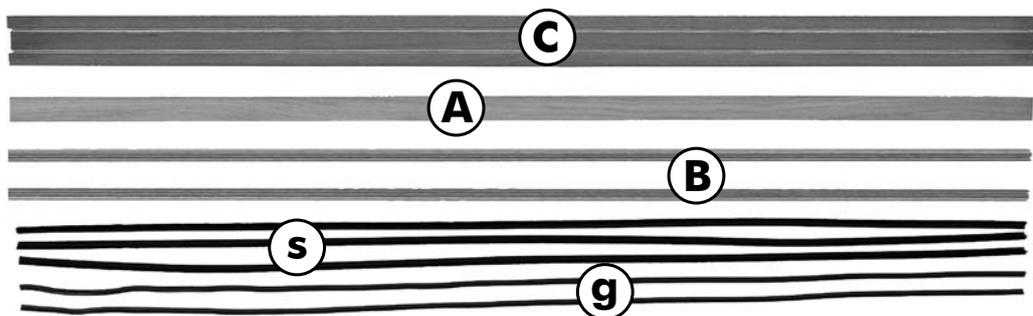
Hook the door onto the runners using the door brackets fixed to the top of the door. Insert the under door profile over the door guide and slide into the pocket. There is one adjustable stop already installed 70 mm from

the rear of the track. This can be adjusted as required even after the plasterboard is fixed thanks to the extractable track. The door can be adjusted to slide completely back into the pocket however, should you decide to do this we cannot be held responsible for any damage to persons or property as a consequence of this adjustment. Position the second stop at the front of the track and adjust as required.

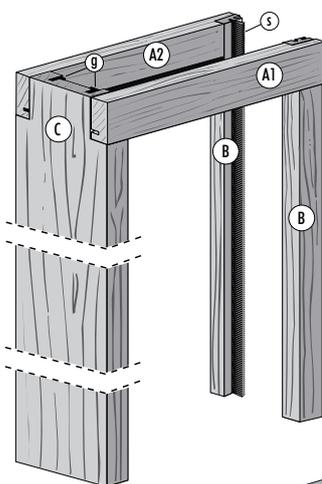


INSTALLING THE JAMBS AND DOORPOST

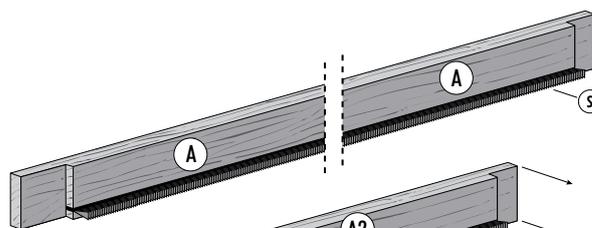
KIT CONTENTS



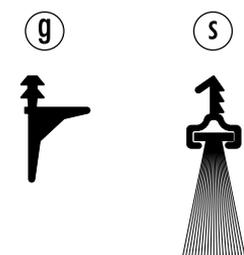
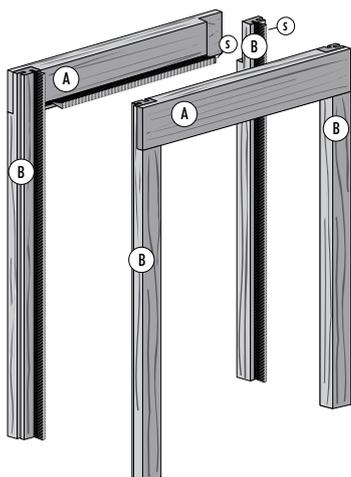
- (A)** Top horizontal jambs
- (B)** Vertical pocket jambs (2 pcs)
- (C)** Wooden door post
- (S)** Brushes (3 pcs)
- (g)** Rubber bumpers (2 pcs)



◀ Jambs for single door



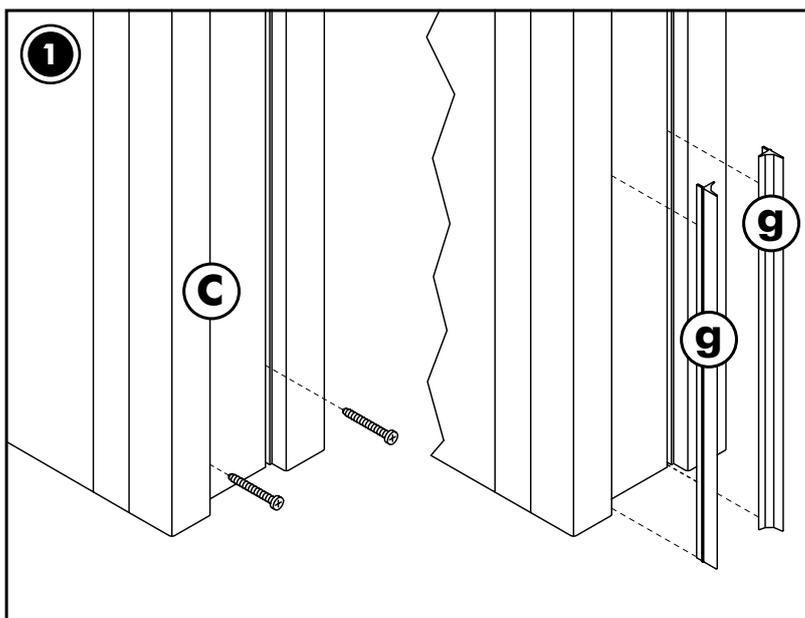
Jambs for double doors ▶



Cut the doorpost **(C)** and the vertical jambs **(B)** to the exact dimension to fit the frame

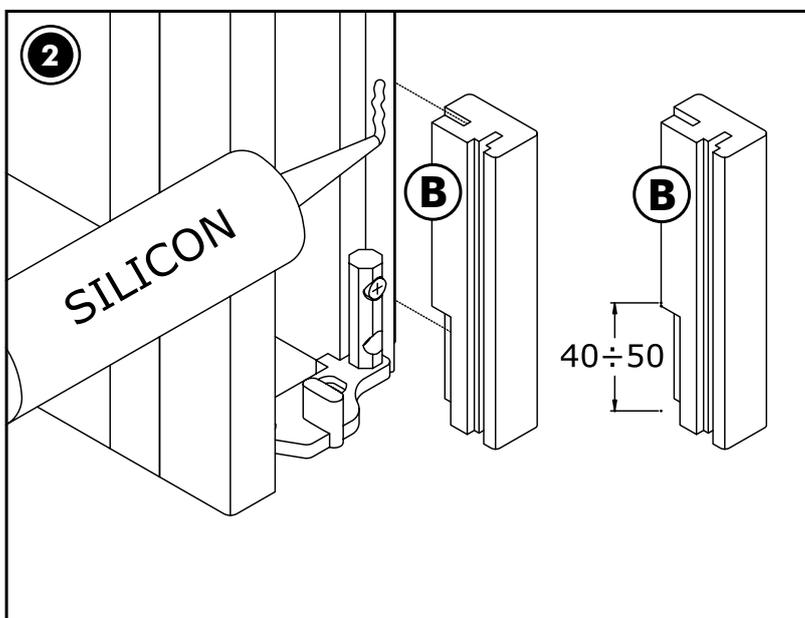
INSTALLING THE JAMBS AND DOORPOST - PHASE:

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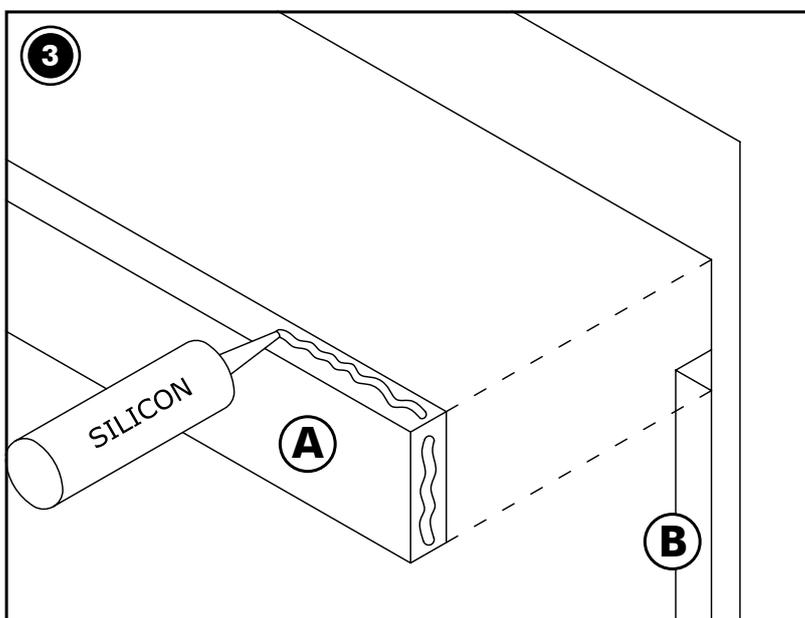


FOR SINGLE DOORS ONLY

Place the wooden door post **(C)** into position and drill 4 pairs of holes equidistant along its length through the recess for the rubber bumpers and through the metal door post. Countersink these holes and screw the wooden doorpost into place. Detach the rubber bumpers and insert each length into the recesses.



Trim the lower position of the vertical pocket jamb **(B)** to accommodate the guide and attach to both sides of the pocket entrance using 4/5 blobs of silicon.



The top horizontal jamb **(A)** needs to be cut to size. Note the rebate on both ends is used to match the top of each of the vertical pocket jambs **(B)**. Fix into place using silicon or if preferred pin or screw into place.

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